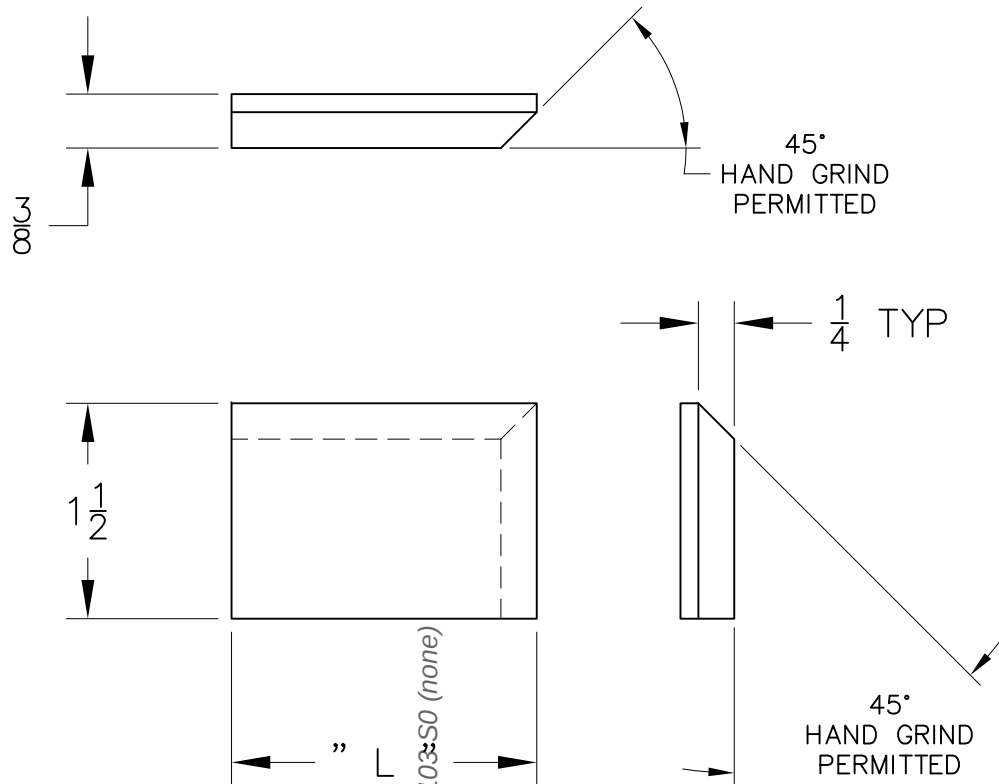


Basic Attributes	Number	Name	UOM
	01389085	Blade, Junk Mill, Size: 0.38 x 1.50 x 2.3 LG	each
Primary Legacy Number	1389085	Version	B.1
Secondary Legacy Number		Is Prime	Not Set
Type	Component	Source	Make
Submitter	Ismail, IsmailMohammed 2011-11-20 03:39:11 CST	State	Released
Checker		Promoter	zzdeactivated (Moheb, Ahmed) 2011-11-20 03:56:48 CST
Described By	Document Number	Version	
	D000416303	B.3	
ECN Caused This Version	142431 (Typing Error Correction)		
Classification	Weatherford/Fishing/Parts and components		
Attribute	Value	Attribute	Value
COATING SPECIFICATION	none	GENERIC DESCRIPTION	BLADE
HEAT TREATMENT SPECIFICATION	none	HEAT TREATMENT SPECIFICATION SUPPLEMENTS	S0 (none)
MATERIAL SPECIFICATION	WS103	MATERIAL SPECIFICATION SUPPLEMENTS	S0 (none)
MAXIMUM OUTSIDE DIAMETER	0 in	MINIMUM INSIDE DIAMETER	0 in
QUALITY LEVEL	None		
PDF Created: 2015-01-07 05:31:53 CST			© Weatherford 2015 All rights reserved This document is copyrighted and whether containing patentable or non-patentable subject matter is and comprises the proprietary and confidential information of Weatherford International Ltd. and by receiving this document the recipient agrees that this document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document and any facsimiles hereof shall be returned to Weatherford International Ltd. upon demand. PDM SYSTEM INFORMATION FOR PART 01389085 Blade, Junk Mill, Size: 0.38 x 1.50 x 2.3 LG

D000416303



PART NO.	L
01389085	2-1/4
01389091	1-3/4
01389092	1-1/4

B	ECN 142431	IM	06Oct11	KI
REV	DESCRIPTION OF REVISION	Rev'd By	Chk'd By	Date

ENGINEERING LOCATION: DUBAI, U.A.E.		DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES. 2. SURFACE FINISH 250 RMS. 3. FILLET RADII .03/.06 4. T.I.R .03 MAX		ALL DIMENSIONS ARE IN INCHES
TOLERANCES		THREAD SURFACE FINISH 125/
INCH	ANGLES	MATERIAL:
.X± .01	X' ± 5'	WS - 105
.XX± .03	X'-XX' ± 0°-30'	HEAT TREAT:
.XXX± .005		SURFACE COATING:
FRACTIONS ± 1/16		

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DWN BY/DATE	MMH 22Apr10	TITLE	BLADE, JUNK MILL		
CHK'D BY/DATE	OY 22Apr10	SIZE:	3/8" THK. x 1-1/2" WIDTH		
APVD BY/DATE	KI 22Apr10	DRAWING NUMBER	D000416303	SIZE	B
SCALE	X	PAGE	1	OF	1
THIRD ANGLE PROJECTION		REV.	B		

D000416303